

# Assembly Instructions

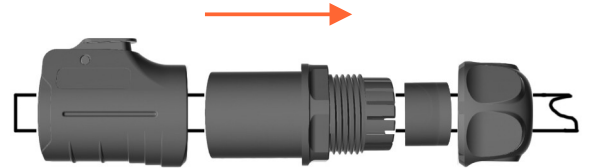
## Field-attachable Quicklock Connectors

**1**



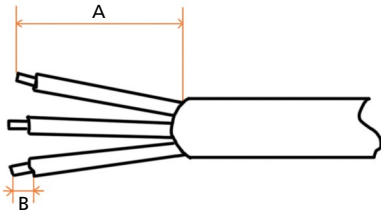
Disassemble all parts.

**2**



Slide all parts over the cable.

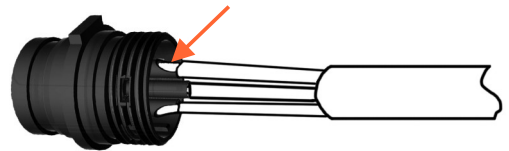
**3**



Dismantle the cable and pre-tin the tip.

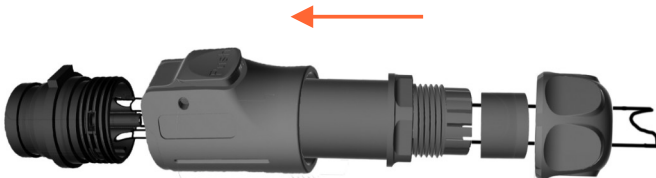
Design size 12	A 15 mm	B 2.5 mm
Design size 16	A 18 mm	B 3.5 mm
Design size 20	A 25 mm	B 4.0 mm
Design size 28	A 40 mm	B 5.0 mm

**4**



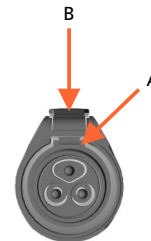
Pre-tin the contact points and solder the cable ends on the contact points.

**5**



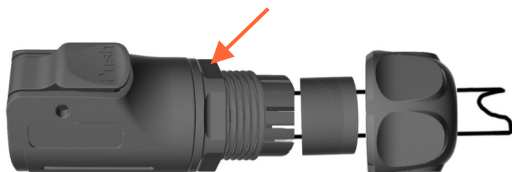
Put all the parts back together.

**6**



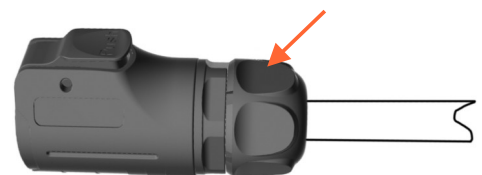
Note the peg (A) and press the latch (B) to properly insert the contact carrier into the housing.

**7**



Screw the interior sleeve fully into the housing to ensure a secure sealing.

**8**



Tighten the cap nut properly to ensure a secure sealing and strain relief.